

PLAST RANGE

CLEAR	Curing [°C]	Coloured series	Elasticity	Pigmentable
NEUTRAL PLAST	160°C	●	Up to 30%	●
PLAST PK COLOURS	130°C	●		●

OPAQUES	Curing [°C]	Coloured series	Elasticity	Pigmentable
PLAST COLOURS	130°C	●		●
PLAST FLUO NFO COLOURS	130°C	●		●
PLAST BLOCK GREY	160°C	●		●
PLAST COVERING	160°C		Up to 30%	●

SPECIAL EFFECTS	Effect	Curing [°C]	Coloured series	Elasticity	Pigmentable
PLASTFOAM	3D	160°C	●	Up to 30%	●
PLAST BASE EL	3D	160°C	●	Up to 30%	
PLAST BASE G	3D	160°C	●	Up to 30%	
PLAST BASE HT	3D	160°C	●	Up to 30%	
PLAST METALLIC	3D	160°C	●		●
PLAST BASE TR	Adhesive	110 - 120°C	●	Up to 30%	●
PLAST DROP	Adhesive	110 - 120°C	●	Up to 30%	●

WHITES	Curing Temp. °C	Elasticity	Pigmentable	Transfer	Printability	Opacity	Tacking	Drying time flash curing	Soft touch	Bleeding	Suggested screen (yarns/cm)
PLAST ECOWHITE	160°C	●	●	●	5	4	4	5	4	3	90
PLAST WHITE AG	160°C	●	●	●	4	5	4	5	5	3	90
PLAST WHITE EL	160°C	●	●	●	4	4	3	3	3	1	55
PLAST WHITE LF	130°C	●	●		4	5	5	5	3	3	90
PLAST WHITE FLASH	160°C	●	●	●	5	4	4	5	4	3	90

ADDITIVES	PLAST BASE HT Increase final elasticity and softness	LUBRILAC PLAST Increase ink viscosity	THINNER Reduce ink viscosity	PLASTFOAM Puff base	PLAST MATT Matting agent	PLAST BASE TR Hot-split transfer
PLAST PK COLOURS	5 - 10%	5%	5 - 10%			
PLAST COLOURS	5 - 10%	5%	5 - 10%	40 - 70%	20 - 40%	20 - 40%
PLAST FLUO NFO COLOURS	5 - 10%	5%	5 - 10%	40 - 70%		20 - 40%
PLAST BLOCK GREY		5%	5 - 10%			
PLASTFOAM	5%	5%	5 - 10%			20 - 40%
PLAST BASE EL		5%	5 - 10%			
PLAST BASE G		5%	5 - 10%			
PLAST BASE HT		5%	5 - 10%			
PLAST BASE TR	5 - 10%	5%	5 - 10%	40 - 70%		
PLAST METALLIC	5 - 10%	5%	5 - 10%			20 - 40%

PLAST & MINERPRINT® PURE COLOUR CHART

TRADITIONAL COLOURS



FLUORESCENT COLOURS



CONCENTRATED COLOURS for process colour printing



METALLIC EFFECTS

